Work Order ID 117571 April-28-14 7:20:30 AM			*1	175	/1*						rage 1	
tem ID: Di	3595-063-5	30		Accept	*	N900	040	100)* Se	etup Start	*N.	S1 *
Revision ID:	ubber Cushio	n		,				•		Stop	*N!	S2*
	28/14	Start Qty: 100.00 Req'd Qty: 100.00	*10 *10	10* 124 10*		Cust Item I Customer:	D:					
	Process Pla	n: <u>ルレ</u> ン	Date: 11/-05/	-78 Tooling:		D:	ate:	- - — — —	R	un Start	*N	R1*
Аррго чаіз. 1 (QC:	M.C.2		SPC (Y/N):			ate:			Stop	*N	R2*
Sequence ID/ Work Center ID	-	Operation Description	· · _ ·	Set Up/ Run Hou		Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr										
D3595	Rev	A										
100		FLOW WATER JET		0.00				(124)	_mm/	/R 14	104/21
Waterjet		Memo		0.00				`				, ,
FLOW CNC Waterjet		1-Cut as pe Dwg Rev:_ Prog Rev:_ 2-Deburr if	KenA							(
110		QC2- Inspect parts off	machine FAI/FAIB	0.00							1_	, l
110 QC Quality Control		Memo		0.00					(124)_	mm	/ <u>E</u> L	14/04/2
120		QC8- Inspect parts - se	econd check	0.00	DAS 27				i/u			
120 QC Quality Control		Memo		0.00 M	RIMI			C(Den J			

Page 2

April-28-14 7:20:30 AM

Required Date: 5/05/14

Item ID:

D3595-063-530

Accept

N900040100

Setup Start

Revision ID:

Start Date:

Rubber Cushion Item Name:

Work Order ID 117571

4/28/14

Start Qty: 100.00

Reg'd Qty: 100.00

QC: ____ Date: ____

100

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: _____ Date: ____

Operation

Tooling:

SPC (Y/N):

Set Up/

Date:

Run

Stop

Sequence ID/ **Work Center ID**

Description

Identify as per dwg & Stock Location: 16051

Run Hours 0.00

Tool # Plan Tool ID

Date:

Accept Code Qty

Reject Qty

Reject Number Stamp

Insp.

130

130 Packaging

Memo

0.00

DAS

APR 2 9 2014

Packaging

140

OC21- Final Inspection - Work Order Release

0.00

110

QC Quality Control Memo

0.00

14/4/30 df

Picklist Print

April-28-14 7:20:36 AM

Work Order ID: 117571

D3595-063-530

Parent Item Name: Rubber Cushion

117571

D3595-063-530

Start Date: 4/28/14

Required Date: 5/05/14

Required Qty: 100.00

Start Qty: 100.00

Comments:

Parent Item:

IPP Rev:A New Issue 07-08-07 JLM Verified By:EC

Comments.													
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch		Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO80S.125		Purchased	No			100	sf	732.5344		3			1
****	2 125*								**		MM	14/0	4/29_

MNFO80S 125 NEOPRENE SHEET 0.125



Location	Loc Qty	Loc Code	
MAT052	732.5344		
115916	131.1044		
94539	601.43		_4.6

Page 1

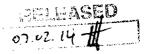
DART AEROSPACE LTD	Work Order:	_1/757/
Description: Rubber Cushion	Part Number:	D3595-063-530
Inspection Dwg: D3595 Rev: A		Page 1 of 1

	X	First Artic	le	Proto	type		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comi	ments
0.63	+/-0.030	0.62	V		V-5km-05		
5.30	+/-0.030	5.30					
0.125	+/-0.010	0.117					
			DAS	S			
easured by:	nm/El	Audited by:	27)9-8		Prototype Ap		N/A
	4/04/29	Date:	Date: 14/4/29			Date:	N/A

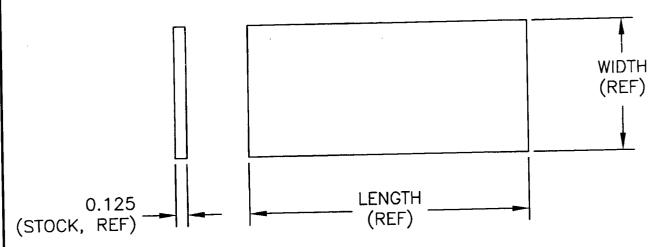
			Revised by	Approved
Rev	Date	Change	K I/DD '/\	1/7
Α	08.04.15	New Issue	NOIDD CALL	
			V	



		A PROCESS AND A
DESIGN PH	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED /	DRAWING NO. REV. A
4	1	D3595 SHEET 1 OF 1
DATE		TITLE SCALE
07.02.07		RUBBER CUSHION NTS
A	07.02.07	NEW ISSUE



SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION WIDTH **LENGTH**

EG: 0.75"x4.30" RUBBER CUSHION = D3595 - 075 - 430

NOTES

BLACK NEOPRENE SHEET, 0.125 THICK, 1) MATERIAL:

80 DUROMETER (REF DART SPEC. M-NEO80-S.125)

2) FINISH: NONE

3) ALL DIMENSIONS ARE IN INCHES

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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